

Dept. of Science & Technology, Govt. of Gujarat EPIP/CFC Building, GIDC-SAVLI, Manjusar, Vadodara-391 775





Facility Assistant

Answer Key for Mechanical Engineering

Date of Exam: 20th February 2021

Questions	Answers are Bold
	General Studies
B2CD,	, BCD4, B5CD, BC6D
	B_2C_2D
	BC ₃ D
	B_2C_3D
	BCD_7
Pointing to S	atish, Ashok said, "He is the son of my sister's only brother". How is satish related to Ashok?
	Son
	Grandson
	Nephew
	Nephew
M is to the E	ast of D,F is to the south of D and K is to the East of F.M is in which direction with respect to k?
	South-West
	North-West
	North
	Data inadequate
Candle: Wax	x :: Paper : ?
	Wood
	Tree
	Bamboo
	pulp
	Amrita is 10th from the front while Mukul is 25th from behind and Mamta is just in the middle of ere be 50 persons in the queue, what position does Mamta occupy from the front?
	20th
	19th
	18th
	17th
Find the leas	st number by which 1470 must be divided to get a number which is a perfect square.
	6
	9
	12





	30		
	Uma wants to gain 15% profit on her sale of sugar. She buys 120 kg of sugar at Rs. 24 per kg to mix with 180 kg of sugar bought at Rs. 28 per kg. She sells the sugar mix at		
	Rs. 8159		
	Rs. 9108		
	Rs. 9756		
	Rs. 8564		
Pick the odd i	man out:154, 235, 352, 460, 324		
	154		
	235		
	324		
	631		
	imes as old as his son. 8 years hence, the ratio of father's age to the son's age will be 20:7. What is ir present ages?		
	50		
	72		
	68		
	65		
	hyam together can build a house in 10 days; Ram and Arun can build it together in 12 days and run can build it in 15 days. Shyam, Ram and Arun start working together. In how many days they e?		
	6 days		
	4 days		
	8 days		
	12 days		
The business p	plan should be prepared by:		
	Entrepreneurs		
	Consultants		
	Engineers		
	Small business administration services		
Globalisation	is the term used to describe process of removal of cross border restriction on		
	Investment		
	Foreign Trade		
	Both (A) and (B)		
	None of the above		
Most of the tir	ne Innovative entrepreneurs face special issues in raising:		
	Development capital		
	Structured capital		
	Human capital		



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	Seed capital
What is the p control?	rocess by which individuals pursue opportunities without regard to resources they currently
	Startup management
	Entrepreneurship
	Financial analysis
	Feasibility planning
The profits of	f recognised Startups are exempted from income-tax for how many consecutive years?
	2 years
	3 years
	4 years
	1 year
Computer Mo	oniter is also known as:
	DVU
	uvd
	vdu
	cctv
Which of the	following memories must be refreshed many times per second?
	Static RAM
	DYnamic RAM
	EPROM
	ROM
USB is a dev	ice used to store data and it stands for
	Unlimited Service Band
	Unlimited Serial Bus
	Universal Serial Bus
	Universal Service Bus
A feature of l	MS Office that saves the document automatically after certain interval is called
	Save
	Save As
	Auto Save
	Backup
Which functi	oning Excel tells how many numeric entries are there ?
	NUM
	COUNT
	SUM
	CHKNIM



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Which state go	vt gave the nod to distribute COVID-19 vaccines free of cost?
]	Kerala
]	Bihar
	Delhi
,	West Bengal
The Uttar Prade	esh government has approved Ganga Expressway project between which cities?
]	Roorkeeto Ghaziabad
]	Haridwar to Allahabad
]	Lucknow to Agra
	Haldwani to Ghaziabad
Who is the auth	nor of book titled Indian Icon - A Cult called Royal Enfield?
	Amrit Raj
]	Rohinton Mistry
]	R.K. Narayan
	Amitav Ghosh
Which of the fo	ollowing is used in pencils?
	Graphite
	Silicon
	Charcoal
]	Phosphorous
Epoxy resins ar	re used as
	detergents
i	insecticides
	adhesives
1	moth repellents
What is the mir of India?	nimum age prescribed by the Constitution of India for a candidate to be elected as Vice president
	18 years
	25 years
,	30 years
	35 years
In which year,	first general elections to Lok Sabha were held in India?
	1948
	1949
	1950
	1951
If the President	wants to resign, to whom shall he address his letter of resignation?



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DOTE OF DESIGN RE		
	Chief Justice of India	
	Prime Minister of India	
	Vice-President of India	
	Speaker of Lok Sabha	
To whom the	Council of Ministers are collectively responsible?	
	The President	
	The Prime Minister	
	The Lok Sabha	
	The Rajya Sabha	
Which one of	the following bodies regularly reviews the progress of the Five Year Plans?	
	National Development Council	
	Planning Commission	
	Cabinet Secretariat	
	Union Cabinet	
	English Language skill	
Read the following passage and answer the questions that follow: Asian carp were introduced to American waters during the 1970s. Southern fish farmers began importing them to help clean their ponds. Asian carp are phenomenal cleaners. Unfortunately, it didn't take too long for them to escape from these ponds, perhaps from flooding, and get into the Mississippi River. From there they have followed their natural tendency to swim upstream. This tendency may lead them into the Great Lakes and Canada, a nightmare scenario for fisherman. Question: Which statement best expresses the main idea of the paragraph?		
	Asian carp were brought to America during the 1970s to assist Southern fish farmers.	
	Asian carp are remarkable cleaners, which makes them highly desirable fish to have.	
	Asian carp were supposed to clean ponds but they escaped and are headed north.	
	Asian carp are excellent at swimming upstream and cleaning up plankton.	
Read the following passage and answer the questions that follow: Asian carp are large fish. One species, the silver carp, can grow to be 100 pounds. But despite their size, they feed from the bottom of the food chain. That means that they eat plankton and algae. A one hundred pound fish can eat an awful lot of sea scum, and some of it is toxic. The carp are resistant to the toxins, but we aren't. Some Asian carp are hazardous to eat because they have so many algal toxins in their systems. They also have lots of tiny bones in their meat, which makes them difficult to prepare. Asian carp is not a popular delicacy. Question: Which is not a reason why Asian carp is an unpopular menu item?		
	It is hard to prepare because of all the little bones.	
	They are a very fattening fish.	
	Some of them are toxic and unsafe to eat.	



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	They are bottom feeders.
have not know rests delicated feeders to me with the nativ The native bo	owing passage and answer the questions that follow: Introducing the Asian carp into waters that with them can be devastating. Beneath the surface of the water is a unique ecosystem. This system by on a balance that has evolved over millions of years. Then along come these big, hungry bottom see up everything. They breed rapidly and densely populate the waters. Worse still, they compete the bottom feeders. The native bottom feeders are smaller. Larger, tastier fish like salmon eat them, bottom feeders are an important part of the ecosystem. When the Asian carp outperform them, the chain suffers, all the way up to the people. Question: Which best describes the text structure of the
	Chronological order
	Cause and effect
	Compare and contrast
	Problem and solution
reason why the when frighten woman jetski	owing passage and answer the questions that follow: A Silver carp can be 100 pounds. There is a new are also known as "flying carp." This particular species of Asian carp has a tendency to jump ned. They can jump up to ten feet in the air, and the sound of boat motors frightens them. In 2003 a er collided with one and broke her nose and a vertebra. Asian carp pose a serious threat to water aters. Question: Which person would be most threatened by silver carp in a local water source?
	A waterskier
	A chicken farmer
	A bungee jumper
	A beachgoer
Read the following passage and answer the questions that follow: Asian carp are large fish. One species, the silver carp, can grow to be 100 pounds. But despite their size, they feed from the bottom of the food chain. The means that they eat plankton and algae. A one hundred pound fish can eat an awful lot of sea scum, and some it is toxic. The carp are resistant to the toxins, but we aren't. Some Asian carp are hazardous to eat because the have so many algal toxins in their systems. They also have lots of tiny bones in their meat, which makes them difficult to prepare. Asian carp is not a popular delicacy. Question: Which best describes the word resistant as is used in the third paragraph?	
	To be allergic to something
	To be unaware of something
	To be unaffected by something
	To be attracted or drawn to something
Read the following passage and answer the questions that follow: Asian carp are difficult to catch. Since they eat from the bottom, they do not go for lures or baits like most large fish. The best way to stop them is to keep them out. The Great Lakes are connected to the Mississippi River through the 28-mile Chicago Sanitary and Ship Canal. Question: Why are Asian carp are difficult to catch?	
	Question: Why are Asian carp are difficult to catch?
	Question: Why are Asian carp are difficult to catch? They go for lures.

Read the following passage and answer the questions that follow: Garbage cans are not magical portals. Trash does not disappear when you toss it in a can. Yet, the average American throws away an estimated 1,600 pounds of waste each year. If there are no magic garbage fairies, where does all that trash go? There are four methods to managing waste: recycling, landfilling, composting, and incinerating. Question: Which best explains why the author begins the text by talking about magical garbage fairies?





	He is putting a common misconception to rest.
	He is trying to get the reader's attention.
	He is addressing his concern in a serious way.
	He is supporting his argument with evidence.
does not disap of waste each managing was	owing passage and answer the questions that follow: Garbage cans are not magical portals. Trash opear when you toss it in a can. Yet, the average American throws away an estimated 1,600 pounds year. If there are no magic garbage fairies, where does all that trash go? There are four methods to ste: recycling, landfilling, composting, and incinerating. Question: Which best defines the meaning n as it is used in the text?
	To bury waste materials in a large hole
	To allow waste products to decompose and become fertilizer
	To burn waste materials and harvest the energy
	To turn waste materials into products like book covers
waste. In its s landfilling has fit in each lan the ground was mention that a	owing passage and answer the questions that follow: Landfilling is the oldest method of managing implest form, landfilling is when people bury garbage in a hole. Over time the practice of a advanced. Garbage is compacted before it is thrown into the hole. In this way more garbage can dfill. Large liners are placed in the bottom of landfills so that toxic garbage juice doesn't get into ater. Sadly, these liners don't always work. Landfills may pollute the local water supply. Not to all of that garbage stinks. Nobody wants to live next to a landfill. This makes it hard to find new andfills. Question: Which was not cited in the paragraph as an issue with landfilling?
	Landfills are smelly.
	Usable materials are wasted in landfills.
	Landfills may pollute the water supply.
	It is difficult to find locations for landfills.
Read the following passage and answer the questions that follow: Landfilling is the oldest method of managing waste. In its simplest form, landfilling is when people bury garbage in a hole. Over time the practice of landfilling has advanced. Garbage is compacted before it is thrown into the hole. In this way more garbage can fit in each landfill. Large liners are placed in the bottom of landfills so that toxic garbage juice doesn't get into the ground water. Sadly, these liners don't always work. Landfills may pollute the local water supply. Not to mention that all of that garbage stinks. Nobody wants to live next to a landfill. This makes it hard to find new locations for landfills. Question: Which best expresses the meaning of the word compacted as it is used in the paragraph?	
	Garbage is burned before it is thrown in a hole.
	Garbage is put in trucks before it is thrown in a hole.
	Garbage is crushed smaller before it is thrown in a hole.
	Garbage is put in a can before it is thrown in a hole.
Read the following passage and answer the questions that follow: As landfill space increases, interest in composting grows. Compositing is when people pile up organic matter, such as food waste, and allow it to decompose. The product of this decomposition is compost. Compost can be added to the soil to make the soil richer and better for growing crops. While composting is easy to do onsite somewhere, like home or school, it's hard to do after the garbage gets all mixed up. This is because plastic and other inorganic materials must be removed from the compost pile or they will pollute the soil. There's a lot of plastic in garbage, which makes it hard to compost on a large scale. Question: Which best expresses the main idea of the paragraph?	
	Landfills take up a lot of space.
	Composting is good for the soil but it can be hard to do.
	The process of composting is very complicated and scientific.



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	There is a lot of plastic garbage in landfills.	
composting g decompose. I richer and be hard to do aft removed from	owing passage and answer the questions that follow: As landfill space increases, interest in rows. Compositing is when people pile up organic matter, such as food waste, and allow it to The product of this decomposition is compost. Compost can be added to the soil to make the soil tter for growing crops. While composting is easy to do onsite somewhere, like home or school, it's er the garbage gets all mixed up. This is because plastic and other inorganic materials must be in the compost pile or they will pollute the soil. There's a lot of plastic in garbage, which makes it ost on a large scale. Question: Which best explains why composting is not feasible on a large	
	People wouldn't want to touch all of that gross rotting food.	
	It would smell too bad in densely populated cities.	
	It would attract rodents that would spread disease.	
	Plastic would get into the compost and turn it into a pollutant.	
medicine, first heavily dilute striking, which effect of the t	owing passage and answer the questions that follow: A homeopathy is a form of alternative of proposed by German physician Samuel Hahnemann in 1796 that attempts to treat patients with an edicines. Homeopathic remedies are prepared by serial dilution with shaking by forceful the homeopaths term succession after each dilution under the assumption that this increases the reatment. Homeopaths call this process potentization. Dilution often continues until none of the ance remains. Question: Homeopathy treats patients with?	
	Heavy medicine	
	strong medicine	
	diluted medicine	
	concentrated medicine	
Read the following passage and answer the questions that follow: A homeopathy is a form of alternative medicine, first proposed by German physician Samuel Hahnemann in 1796 that attempts to treat patients with heavily diluted medicines. Homeopathic remedies are prepared by serial dilution with shaking by forceful striking, which homeopaths term succession after each dilution under the assumption that this increases the effect of the treatment. Homeopaths call this process potentization. Dilution often continues until none of the original substance remains. Question: Homeopathic remedies are prepared by serial dilution with shaking by forceful striking, the procedure is known as?		
	Succession	
	Potentialization	
	dilution	
	convention	
'water has a r however, then phenomenon. remedies lack	Read the following passage and answer the questions that follow: "Modern homeopaths have proposed that 'water has a memory that allows homeopathic preparations to work without any of the original substance; however, there are no verified observations nor scientifically plausible physical mechanisms for such a phenomenon. The lack of convincing scientific evidence supporting homeopathy's efficacy and its use of remedies lacking active ingredients have caused homeopathy to be described as pseudoscience." Questions: Homeopathy is also termed as pseudoscience because:	
	it is based on false notions effectiveness	
	it lacks scientific evidence on its effectiveness	
	it has side effects	
	it is a slow treatment	
	owing passage and answer the questions that follow: Modern homeopaths have proposed that nemory that allows homeopathic preparations to work without any of the original substance;	

however, there are no verified observations nor scientifically plausible physical mechanisms for such a



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remedies lack	The lack of convincing scientific evidence supporting homeopathy's efficacy and its use of sing active ingredients have caused homeopathy to be described as pseudoscience. Questions: The assage which means the same as the facts /objects that make you believe that something is true:
word in the pa	Pharmacolo
	placebo
	accredited
	evidence
of someone frideath and can technique on brief recovery	owing passage and answer the questions that follow: The idea of euthanasia, of hastening the death rom motives of compassion, covers two main situations. The first is where someone is close to be kept alive briefly, with intensive medical care. The official reason for the use of every possible patients, for whom there seems no hope, is that we never know that there is no hope of at least a 7. The second situation, in which it is proposed to end the life of someone who is not expected to om natural causes, is more morally doubtful. Question: Euthanasia means?
	a place in Asia
	bringing about gentle and easy death
	enthusiasm
	the youth in Asia
animals get the machine. It ca Plants use sur animals eat of	owing passage and answer the questions that follow: Everything that is alive needs energy. All ne energy they need from food. People are animals. Think about the human body as an amazing and oall kinds of things for us. Food is the fuel that helps keep the amazing machine running. In alight to make their own food. Animals are not able to do that. Some animals eat plants. Some ther animals as meat. Some animals, like people, eat both plants and animals. Since plants make d using sunlight, the sun's energy is found in plants. Question: Where do all animals get their
	from fuel
	from food
	from air
	None of the following
Read the following passage and answer the questions that follow: Airplanes have the reputation of being dangerous and even hardened travellers are intimidated by them. They also have the grave disadvantage of being the most expensive form of transport but nothing can match them for speed and comfort, travelling at a height of 30,000 feet, far above the clouds, and at over 500 miles an hour is an exMlarating experience. You do not have to devise ways of taking your mind off the journey, for an airplane gets you to your destination rapidly Question: What is the main disadvantage of an air journey?	
	it is very dangerous
	it is very expensive
	it is very boring
	it is a fearsome experience
dangerous and being the most height of 30,0 not have to de	owing passage and answer the questions that follow: Airplanes have the reputation of being deven hardened travellers are intimidated by them. They also have the grave disadvantage of st expensive form of transport but nothing can match them for speed and comfort, travelling at a 2000 feet, far above the clouds, and at over 500 miles an hour is an exMlarating experience. You do evise ways of taking your mind off the journey, for an airplane gets you to your destination rapidly.
	terrified





	bored	
	None of the following	
	Gujarati Language skill	
વૃક્ષો ઋતુઓન	ી રાહ જોતાં રહે છે. અલંકાર ઓળખી બતાવો.	
	વ્યતિરેક	
	સજીવરોપણ	
	ઉપમા	
	વ્યજસ્તુતિ	
'ધરતી ઉપર કો	ાઈક વરદાનની જેમ યાંદની ઉભરી રહી છે.' અલંકાર ઓળખી બતાવો.	
	વ્યતિરેક	
	ઉતપ્રેક્ષ	
	રુપક	
	ઉપમા	
નીયેના વાક્યો	માંથી કર્તરિ વાક્ય શોધો	
	રાજાએ ગરીબો માટે કેન્દ્રો ખોલ્યાં.	
	તમારાથી પૂર્વાદિત્યને કહેવાય ખરું ?	
	મૃણાલવતીથી બહાર અટારીમાં અવાયું.	
	મારાથી એટલા દિવસ કમળા જોડે રહેવાશે	
'મારાથી પત્ર લ	ખાય છે.' કર્તરિમાં ફેરવો.	
	મારા વડે પત્ર લખાય છે.	
	મેં પત્ર લખ્યો.	
	હું પત્ર લખું છું.	
	મેં પત્ર લખાવ્યો.	
'કોશા દાદાને પ્	પ્રશ્ન પૂછે છે.' કર્મણિમાં ફેરવો.	
	કોશાના દાદાથી પ્રશ્ન પૂછાયો.	
	કોશા દાદાને પ્રશ્ન પૂછાવડાવે છે.	
	કોશાથી દાદાને પ્રશ્ન પૂછાય છે.	
	કોશા દાદાને પ્રશ્ન પુછાવે છે.	
'કૂવામાં હોય તે	ો જ અવાડામાં આવે [.] કહેવતનો અર્થ આપો.	
	કૂવામાં પાણી જ ન હોય તો શું કરવું ?	
	કૂવો અને અવાડો એક થઈ જાય તો પશુઓન	
	કુવામાં પાણી હોય છતાં અવાડામાં તે ન પણ આવે !	
	માતા-પિતામાં સંસ્કારિતા હોય તો જ તે સંતાનોમાં આવે	
'પારકી મા જ ક	કાન વીંધે' કહેવતનો અર્થ આપો.	
	માતા પોતાના બાળકોના કાન શા માટે વીંધે ?	
	માં જ અપરમાં હોય તો શા માટે ન મારે ?	
	મા તે માં, બીજા બધા વગડાના વા	
-		



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-	
2 0	લાગણીનો સંબંધ ના હોય તે જ કઠોર તાલીમ આપી શકે
આપલા વિકલ	યોમાંથી સાયી જોડણી શોધો. ———————————————————————————————————
	નિરાભિમાણીની
	નિરભિમાની
	નિરાભીમાની
	નીરાભિમાની
'આ દુર્ગમ સ્થ	ળમાં રાત્રે તો કોઈ આવી જ ન શકે.' વાક્યમાં રહેલા નિપાત શોધો.
	ખા
	દુર્ગમ, ન
	શકે
	તો, જ
'મધુ હાલરડું ગ	ાય છે.'નું પ્રેરક વાક્ય શોધો.
	મધુ હાલરડું ગવડાવે છે.
	મધુથી હાલરડું ગવાય છે.
	મધુએ હાલરડું ગાયું.
	મધુ હાલરડું ગાતી હતી.
'હું ન બોલ્યો તે	ને ન જ બોલ્યો.'નું ભાવે વાક્ય શોધો
	હું ય ન બોલ્યો, તુંય ન બોલી.
	મારાથી ન બોલાયું તે ન જ બોલાયું.
	જો તું ન બોલે તો હું શા માટે બોલું ?
	ું ય ન બોલ્યો ને તું ય ન બોલ્યો.
'બે પાંદડે થવું	' - રુઢિપ્રયોગનો અર્થ શોધો.
	આર્થિક સ્થિતિ સારી થવી
	પાંદડાં વધી જવા
	એકનાં બે ન થવું
	બેમત ના હોવો
'સવારમાં' શબ	ન્દ કઈ વિભક્તિ દર્શાવે છે ?
	છદ્દી
	બીજી
	પાંચમી
	સાતમી
આપેલ વિક	ન્યોમાંથી યોગ્ય વિરીધી શબ્દ પસંદ કરો. કંકોત્રી
	ગંગોત્રી
	શોકપત્ર
	કરુણપ્રશસ્તિ
	કાળોત્રી
નીચેના શબ્ધ	ા કાર્યાત્રા સમૂહો માટે એક શબ્દ આપેલ વિકલ્પોમાંથી પસંદ કરો. હથિયાર તરીકે ફૂલનો ઉપયોગ કરનાર કામદેવ
	a de la cala milita manta de manta de monta de m



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પુષ્પધન્વા	
શસ્ત્રપુષ્પા	
મનોજ	
અનંગ	
'બકાલું' શબ્દનું શિષ્ટ રૂપ શું છે ?	
શાકભાજી	
અથાણું	
ટાણું	
ખરીદી	
નીયેનમાંથી કયો શબ્દ 'નિશા'નો સમાનાર્થી નથી ?	
શર્વરી	
રજની	
કાલિન્દી	
યામિની	
નીયેનામાંથી કયો શબ્દ 'આગ'નો પર્યાય નથી ?	
અનલ	
પાવક	
હુતાસન	
યેતના	
કર્ણપ્રિય - સમાસ કયા છે તે ઓળખી બતાવો.	
ઉપપદ	
તત્પુરુષ	
કર્મધારય	
કંત્રક	
સાયો સંધીવિગ્રહ શોધો. સુષુપ્તિ	
સૂ + સુપ્તિ	
મૂ + સુપ્ત	
સુ + સુપ્તિ	
સૂ + ષુપ્તિ	
"Domain Knowledge- Mechanical Engineering"	
The function of a washer is to	
Provide cushioning effect	
Provide bearing area	
Absorb shocks and vibrations	
Provide smooth surface in place of rough surface	
Work done in a free expansion process is	





autre de departer		
	Zero	
	Maximum	
	Minimum	
	Positive	
A hacksaw b	plade cuts on the	
	Forward stroke	
	Return stroke	
	Both forward and return strokes	
	Cutting depends upon the direction of force	
The painting	of automobiles is done to	
	Prevent rust from growing on the body	
	Improve its external appearance	
	Retain the characteristics of steel for long	
	All of these	
Acetylene ga	as is stored in cylinders in	
	Solid form	
	Gaseous form	
	Liquid form	
	Any one of these	
The heat and	work are mutually convertible. This statement is called which law of thermodynamics.	
	Zeroth	
	First	
	Second	
	Third	
The stroke o	f an engine is the	
	Volume of the cylinder	
	Length of the connecting rod	
	Internal diameter of the cylinder	
	Distance between T.D.C. and B.D.C	
Tachometer	in a vehicle measures	
	Speed	
	Distance	
	Engine r.p.m.	
	Fuel consumption	
The compressor performance at higher altitude compared to sea level will be		
	Same	
	Higher	



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	Lower
	Dependent on other factors
Cutting fluid	•
	Cool the tool
	Improve surface finish
	Cool the workpiece
	All of these
Corrosion re	sistance of steel is increased by addition of
	Chromium and nickel
	Sulphur, phosphorus, lead
	Vanadium, aluminium
	Tungsten, molybdenum, vanadium
The capacity	of a battery is usually expressed in terms of
	Volts
	Amperes
	Weight
	Ampere hours
The designat	ion M 33 × 2 of a bolt means
	Metric threads of 33 numbers in 2 cm
	Metric threads with cross-section of 33 mm
	Metric threads of 33 mm outside diameter and 2 mm pitch
	Bolt of 33 mm nominal diameter having 2 threads per cm
Gear box is u	ased
	To produce torque
	For speed reduction
	To obtain variable speeds
	To increase efficiency of system
The rolling of	ontact bearings are known as
	Thick lubricated bearings
	Plastic bearings
	Antifriction bearings
The resultandirection, is	Thin lubricated bearings to f two forces P and Q (such that $P > Q$) acting along the same straight line, but in opposite given by
,	P+Q
	P - <i>Q</i>
	P/Q
	· ~





	Q/P	
An alien bolt is		
	Self locking bolt	
	Same as stud	
	Provided with hexagonal depression in head	
	Used in high speed components	
Which of the following is a permanent fastening?		
	Bolts	
	Keys	
	Cotters	
	Rivets	
Which of the	following operation is first performed?	
	Spot facing	
	Boring	
	Tapping	
	Threading	
The coefficier	nt of friction depends upon	
	Nature of surfaces	
	Area of contact	
	Shape of the surfaces	
	All of the above	
The property	of a material which enables it to resist fracture due to high impact loads is known as	
	Elasticity	
	Endurance	
	Strength	
	Toughness	
PERT stands	-	
	Program Estimation and Reporting Technique	
	Process Estimation and Review Technique	
	Program Evaluation and Review Technique	
	Planning Estimation and Resulting Technique	
A diesel engir	A diesel engine, during suction stroke, draws	
	Air only	
	Diesel only	
	A mixture of diesel and air	
	None of these	
The grinding		





and the second s	
	Shaping operation
	Forming operation
	Surface finishing operation
	Dressing operation
A beam exte	ending beyond the supports is called
	Simply supported beam
	Fixed beam
	Overhanging beam
	Cantilever beam
The operation	on of machining several surfaces of a workpiece simultaneously is called
	Profile milling
	Gang milling
	Saw milling
	Helical milling
A machine h	naving an efficiency greater than 50%, is known as
	Reversible machine
	Non-reversible machine
	Neither reversible nor non-reversible machine
	Ideal machine
In a shaper	Machine
	Tool is stationary and work reciprocates
	Work is stationary and tool reciprocates
	Tool moves over stationary work
	Tool moves over reciprocating work
The operation	on of forcing additional air under pressure into the engine cylinder is known as
	Supercharging
	Carburetion
	Turbulence
	Delay period
Routing pres	scribes the
	Flow of material in the plant
	Proper utilization of man power
	Proper utilization of machines
	Inspection of final product
The resistivity of the conductor depends on	
	area of the conductor.
	·





length of the conductor.
type of material.
none of these.